

SCOPE OF ACCREDITATION

Non Metallic Materials Testing

CoLT Prüf und Test GmbH
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St. Martin im Innkreis, 4973
Austria

This certificate expiration is updated based on periodic audits. The current expiration date and scope of accreditation are listed at: www.eAuditNet.com - Online QML (Qualified Manufacturer Listing).

In recognition of the successful completion of the PRI evaluation process, accreditation is granted to this facility to perform the following:

AC7000 Rev A - AUDIT CRITERIA FOR NADCAP ACCREDITATION

AC7122/1 Rev B - Nadcap Audit Criteria for Non Metallic Materials Testing – Mechanical Testing

- 1.1.1 Tensile Ambient Temperature
- 1.1.2 Tensile Non–ambient Temperature
- 1.1.3 Tensile Strain Measurement
- 1.1.5 Fiber Tow Tensile Testing, Ambient
- 1.1.6 Fiber Tow Tensile Testing, Strain Measurement (Extensometer Measurement)
- 1.12.1 Climbing Drum Peel
- 1.13.1 Floating Roller Peel
- 1.18.1 G1c
- 1.2.1 Compression Ambient Temperature
- 1.2.2 Compression Non–ambient Temperature
- 1.2.3 Compression Strain Measurement
- 1.2.5 Flatwise Compressive, Ambient
- 1.21.1 Flatwise tension Sandwich
- 1.22.1 Sandwich Flexure
- 1.23.1 Tube Shear
- 1.3.1 Shear Ambient Temperature by SBS
- 1.3.2 Shear Ambient Temperature ± 45 Tension
- 1.3.5 Shear Non–ambient (any method)
- 1.3.6 Shear Strain Measurement
- 1.3.7 Plate Shear, Ambient
- 1.4.1 Flexural Ambient Temp
- 1.4.2 Flexural Non–ambient
- 1.4.3 Flexural Strain measurement
- 1.8.1 Double Lap Shear Ambient Temperature

- 1.9.1 Single Lap Shear Ambient Temperature
- 1.9.2 Single Lap Shear Non-ambient Temperature

AC7122/2 Rev A - Nadcap Audit Criteria for Non Metallic Materials Testing – Physical Testing

- 2.1.3 Hardness Testing: Shore
- 2.2.1 Density/ Specific Gravity
- 2.3.1 Resin/Fiber /Void Content by: Acid Digestion
- 2.3.2 Resin/Fiber /Void Content by: Burn off
- 2.3.3 Resin/Fiber /Void Content by: Solvent wash
- 2.5.1 Volatile Content
- 2.6.1 Gel Time
- 2.7.1 Flow
- 2.8.1 Fiber Areal Weight
- 2.8.2 Prepreg Areal/Adhesive Film Weight
- 2.9.1 Viscosity Liquid Resin

AC7122/3 Rev A - Nadcap Audit Criteria for Non Metallic Materials Testing – Chemical Testing

- 3.1.1 IR/FTIR
- 3.2.1 HPLC

AC7122/4 Rev A - Nadcap Audit Criteria for Non Metallic Materials Testing – Thermal Analysis

- 4.1.1 Dynamic Mechanical Analysis (DMA)
- 4.3.1 Differential Scanning Calorimetry (DSC)
- 4.5.1 DSC: Specific Heat Capacity Specific

AC7122/5 - Nadcap Audit Criteria for Non Metallic Materials Testing – Flammability

- 5.1.1 Vertical
- 5.2.1 Horizontal
- 5.2.2 Angled (45°)

AC7122-I Rev E - Nadcap Audit Criteria for Non Metallic Materials Testing (Required) (to be used on audits on/after 24 March 2019)

- Class A: Composites
- Class B: Adhesive/Adhesive Primer
- Class D: Core
- Class E: Fiber

Fabrication - Codes

- F.1.1 Panel Fabrication
- F.2.1 Specimen Fabrication
- F.3.1 Specimen Machining

